

NOTES (CONTINUED)

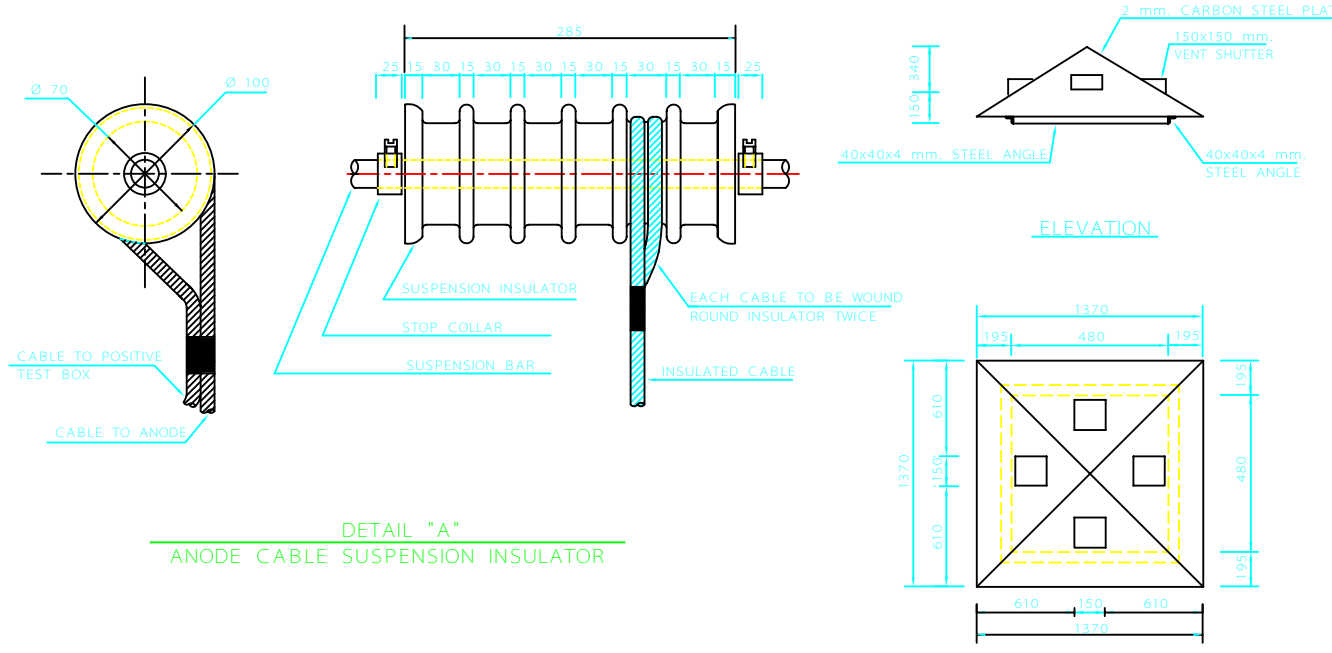
- 9- CABLE CONNECTION ON INTERNAL SURFACE OF STEEL CASING SHALL BE COATED USING PRIMER AND HOT ENAMEL.
- 10- ALL CABLES IN POSITIVE AND NEGATIVE TEST BOXES SHALL BE CLEARLY IDENTIFIED.
- 11- ANODE LEAD WIRE TO FEEDER CABLE CONNECTION SHALL BE MADE USING SPLIT BOLT CONNECTOR (LINE TAP) AND IN-LINE(2 WAY) SPlicing KIT AS PER DWG. No. IPS-D-TP-719 (SEE DETAIL "C").
- 12- ALL STEEL WORK SHALL BE CLEANED , PRIMED AND PAINTED WITH THE FOLLOWING PROCEDURE:
 - SURFACE PREPARATION TO ST 3;
 - ONE LAYER OF ANTI RUST ALKYD PRIMER WITH THICKNESS OF 75 MICRONS(MIN.);
 - ONE LAYER OF INTERMEDIATE ALKYD PAINT WITH THICKNESS OF 100 MICRONS(MIN.);
 - ONE LAYER OF GLOSSY ALKYD PAINT AS TOP COAT WITH THICKNESS OF 100 MICRONS(MIN.);
 PAINTS SHALL BE OF BEST QUALITY AVAILABLE. THE COLOR TO BE DECIDED ON SITE .
- 13- DN 25 (1"), SCHEDULE 10S, PIPE WITH 130mm. LONG SET INTO THE WALL AT EACH END OF RODS NOS.1 & 2.
- 14- THE POSITIVE TEST BOX MUST BE MOUNTED ON THE WELL HEAD BY MEANS OF USING FOUR ROLL & PLUG TYPE CONNECTORS.

C		
B		
A		
REV	DESCRIPTION	DATE

IRANIAN PETROLEUM STANDARDS 
 NO REVISION PERMITTED UNLESS APPROVED BY STANDARD ORGANIZATION

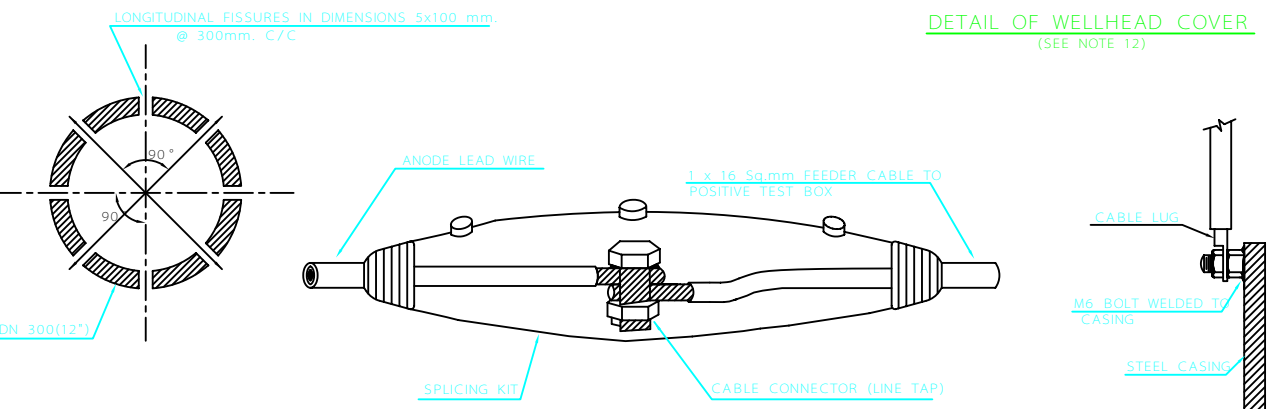
CATHODIC PROTECTION SYSTEM
 DEEP - WELL GROUND BED INSTALLATION
 (WATER - TYPE)

DATE	DRAWING No.	SHEET	REV.
	IPS - D - TP - 707	2	2



DETAIL "A"
 ANODE CABLE SUSPENSION INSULATOR

DETAIL OF WELLHEAD COVER
 (SEE NOTE 12)



DETAIL OF PERFORATED SECTION OF STEEL PIPE CASING

DETAIL "C"

DETAIL "B"
 (SEE NOTE 9)